



Revision Number: 002.1

Issue date: 11/13/2018

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>BONDERITE S-FN 329 DRYFILM COATING ACHESON known as EMRALON329</b>	<b>IDH number:</b>	1224906
<b>Product type:</b>	Lubricant	<b>Item number:</b>	1224906
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** HIGHLY FLAMMABLE LIQUID AND VAPOR.  
 MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS.  
 CAUSES SKIN IRRITATION.  
 MAY CAUSE AN ALLERGIC SKIN REACTION.  
 CAUSES SERIOUS EYE IRRITATION.  
 MAY CAUSE DROWSINESS OR DIZZINESS.  
 SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.  
 MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2
ASPIRATION HAZARD	1

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF SWALLOWED: Immediately call a physician or poison control center. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. Do NOT induce vomiting. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.
<b>Storage:</b>	Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Propyl acetate	109-60-4	30 - 60
Toluene	108-88-3	10 - 30
Cellulose nitrate	Proprietary	5 - 10
2-Propanol	67-63-0	5 - 10
n-Butyl alcohol	71-36-3	5 - 10
Propanol-1	71-23-8	1 - 5
Xylenes	1330-20-7	1 - 5
Ethylbenzene	100-41-4	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
<b>Skin contact:</b>	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
-----------------------------	--

**Special firefighting procedures:** Wear full protective clothing. Wear self-contained breathing apparatus.

**Unusual fire or explosion hazards:** DANGEROUS when exposed to heat or flame. This material can be ignited by flame or spark under all normal atmospheric conditions. Vapors may travel considerable distance to source of ignition and flash back.

**Hazardous combustion products:** Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

## 6. ACCIDENTAL RELEASE MEASURES

**Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.**

**Environmental precautions:** Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

**Clean-up methods:** Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

## 7. HANDLING AND STORAGE

**Handling:** Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Keep away from heat, spark and flame. Make sure containers are properly grounded before use or transfer of material. For industrial use only.

**Storage:** Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Protect from direct sunlight. Ground and bond metal containers for liquid transfer to avoid static sparks.

**For information on product shelf life, please review labels on container or check the Technical Data Sheet.**

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.**

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Propyl acetate	100 ppm TWA 150 ppm STEL	200 ppm (840 mg/m <sup>3</sup> ) PEL	None	None
Toluene	20 ppm TWA	200 ppm TWA 300 ppm Ceiling 500 ppm MAX. CONC 10 minutes	None	None
Cellulose nitrate	None	None	None	None
2-Propanol	200 ppm TWA 400 ppm STEL	400 ppm (980 mg/m <sup>3</sup> ) PEL	None	None
n-Butyl alcohol	20 ppm TWA	100 ppm (300 mg/m <sup>3</sup> ) PEL	None	None
Propanol-1	100 ppm TWA	200 ppm (500 mg/m <sup>3</sup> ) PEL	None	None
Xylenes	100 ppm TWA 150 ppm STEL	100 ppm (435 mg/m <sup>3</sup> ) PEL	None	None
Ethylbenzene	20 ppm TWA	100 ppm (435 mg/m <sup>3</sup> ) PEL	None	None

**Engineering controls:** Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

<b>Respiratory protection:</b>	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
<b>Eye/face protection:</b>	Wear chemical goggles; face shield (if splashing is possible).
<b>Skin protection:</b>	Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	White
<b>Odor:</b>	Solvent
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	25 mm hg
<b>Boiling point/range:</b>	> 232 °F (> 111.1 °C)
<b>Melting point/ range:</b>	< -30 °C (< -22°F)
<b>Melting point/ range:</b>	< -30 °C (< -22°F)
<b>Specific gravity:</b>	0.97
<b>Vapor density:</b>	Not applicable
<b>Flash point:</b>	45 °F (7.22 °C) Closed cup
<b>Flammable/Explosive limits - lower:</b>	1.2 %
<b>Flammable/Explosive limits - upper:</b>	12 %
<b>Autoignition temperature:</b>	343 °C (649.4 °F)
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Not available.
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	776 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
<b>Incompatible materials:</b>	This product may react with strong oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Elevated temperatures.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes
-------------------------------------	------------------------

### Potential Health Effects/Symptoms

**Inhalation:** This product is irritating to the respiratory system. Excessive inhalation of this material causes headache, dizziness, nausea and incoordination. May cause allergic respiratory reaction.

**Skin contact:** This product is irritating to the skin.

**Eye contact:** This product is irritating to the eyes.

**Ingestion:** May cause gastrointestinal tract irritation if swallowed. May cause dizziness, incoordination, headache, nausea, and vomiting. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Propyl acetate	Oral LD50 (Mouse) = 8,300 mg/kg Oral LD50 (Rabbit) = 6.64 g/kg Oral LD50 (Rat) = 9,370 mg/kg	Central nervous system, Irritant
Toluene	Oral LD50 (Rat) = 2.6 g/kg Oral LD50 (Rat) = 5,000 mg/kg Dermal LD50 (Rabbit) = 12,124 mg/kg	Behavioral, Cardiac, Central nervous system, Developmental, Ear, Irritant
Cellulose nitrate	None	Central nervous system
2-Propanol	Oral LD50 (Rat) = 5,045 mg/kg Oral LD50 (Mouse) = 3,600 mg/kg Oral LD50 (Rabbit) = 6,410 mg/kg Oral LD50 (Rat) = 4.7 g/kg Oral LD50 (Mouse) = 4.5 g/kg Oral LD50 (Rabbit) = 8.0 g/kg Oral LD50 (Rabbit) = 5.03 g/kg Dermal LD50 (Rabbit) = 12,800 mg/kg	Allergen, Central nervous system, Irritant
n-Butyl alcohol	Oral LD50 (Rat) = 790 mg/kg Dermal LD50 (Rabbit) = 3,400 mg/kg	Allergen, Central nervous system, Ear, Eyes, Irritant
Propanol-1	Oral LD50 (Mouse) = 6,800 mg/kg Oral LD50 (Rabbit) = 2.8 g/kg Oral LD50 (Rat) = 1.87 g/kg	Allergen, Central nervous system, Irritant
Xylenes	Oral LD50 (Rat) = 6,670 mg/kg Oral LD50 (Rat) = 3,523 - 8,600 mg/kg Oral LD50 (Rat) = 4,300 mg/kg Dermal LD50 (Rabbit) = > 43 g/kg	Cardiac, Central nervous system, Irritant, Kidney, Liver
Ethylbenzene	Oral LD50 (Rat) = 5.46 g/kg Oral LD50 (Rat) = 3,500 mg/kg Dermal LD50 (Rabbit) = 17,800 mg/kg	Irritant, Central nervous system

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Propyl acetate	No	No	No
Toluene	No	No	No
Cellulose nitrate	No	No	No
2-Propanol	No	No	No
n-Butyl alcohol	No	No	No
Propanol-1	No	No	No
Xylenes	No	No	No
Ethylbenzene	No	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Harmful to aquatic organisms.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** If discarded, this product is considered a RCRA ignitable waste, D001.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Paint  
**Hazard class or division:** 3  
**Identification number:** UN 1263  
**Packing group:** II  
**DOT Hazardous Substance(s):** Toluene, Xylene (mixed)

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Paint  
**Hazard class or division:** 3  
**Identification number:** UN 1263  
**Packing group:** II

### Water Transportation (IMO/MDG)

**Proper shipping name:** PAINT  
**Hazard class or division:** 3  
**Identification number:** UN 1263  
**Packing group:** II

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health, Fire  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Toluene (CAS# 108-88-3). n-Butyl alcohol (CAS# 71-36-3). Xylenes (CAS# 1330-20-7). Ethylbenzene (CAS# 100-41-4).

**CERCLA Reportable quantity:** Toluene (CAS# 108-88-3)  
Xylenes (CAS# 1330-20-7) 100 lbs. (45.4 kg)

**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 11/13/2018

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.